

~~17~~³ The method according to claim ~~18~~¹, wherein the portion of the first frame is substantially perpendicular to the viewing surface of the display device.--

~~18~~⁴ The method according to claim ~~18~~¹, wherein the first frame supports the light source.--

~~19~~⁵ The method according to claim ~~19~~¹, wherein the second support frame protects the liquid crystal panel.--

~~20~~⁶ A method of assembling a portable computer comprising a liquid crystal display device having a display surface and a first plurality of side edges, a body having an input device, a cover, coupled to an edge of the body, having a second plurality of side edges, the method comprising step of attaching the first plurality of side edges of the liquid crystal display device to the second plurality of side edges of the cover, the liquid crystal display device being mounted to the cover.--

~~21~~⁷ The method according to claim ~~20~~⁶, wherein the attaching step uses a screw joining the first plurality of side edges of the liquid crystal display device to the second plurality of side edges of the cover.--

~~22~~⁶ The method according to claim ~~20~~⁶, wherein the attaching step uses an adhesive joining the first plurality of side edges of the liquid crystal display device to the second plurality of side edges of the cover.--

~~23~~⁹ A method of assembling a portable computer comprising a liquid crystal display device having a first side edge, a body having an input device, a cover joined with the body and having a second side edge, and a fastening unit, the method comprising the step of joining together the

liquid crystal display device and the cover through the first and second side edges of the liquid crystal display device to the liquid crystal display device and the cover, respectively.--

¹⁰
--~~24~~. A method of forming a liquid crystal display device comprising the steps of:
forming a first support frame having a first fastening member at a side edge of the first support frame;

forming a reflector unit adjacent the first support frame;

forming a light source adjacent to the reflector unit;

forming a light guide unit adjacent the reflector unit;

forming a prism unit adjacent the light guide unit;

forming a liquid crystal panel adjacent the prism unit; and

¹⁰
forming a second support frame having a second fastening member at a side edge of the second support frame, wherein the reflector unit, the prism unit, and the liquid crystal panel are between the first and second support frames, and the first and second support frames are attached to each other through the side edges of the first and second support frames.--

¹¹
--~~25~~. The method according to claim ~~24~~,¹⁰ wherein at least one of the first and second fastening members includes a screw hole.--

¹²
--~~26~~. The method according to claim ~~24~~,¹⁰ wherein the side edges of the first and second support frames are substantially perpendicular to the viewing surface of the display device.--

¹³
--~~27~~. The method according to claim ~~24~~,¹⁰ wherein the first support frame supports the light source.--